

CERTIFICATE OF ANALYSIS FOR

Zn-Pb-Ag REFERENCE MATERIAL OREAS 132a

Summary Statistics for Key Analytes (see Table 1 for additional certified values).

Constituent (npm)	Certified	1SD	95% Confid	ence Limits	95% Tolerance Limits		
Constituent (ppm)	Value			High	Low	High	
4-Acid Digestion							
Ag, Silver (ppm)	57.0	3.04	55.3	58.7	55.5	58.5	
Pb, Lead (wt.%)	3.64	0.135	3.56	3.72	3.58	3.70	
Zn, Zinc (wt.%)	4.98	0.107	4.92	5.05	4.87	5.09	

Please note: intervals may appear asymmetric due to rounding.



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Table 1. Certified Values, SD's, 95% Confidence and Tolerance Limits for OREAS 132a.

	Certified		95% Confid	ence Limits	95% Tolerance Limits		
Constituent	Value	1SD	Low	High	Low	High	
Fusion ICP*							
Al ₂ O ₃ , Aluminium(III) oxide (wt.%)	7.62	0.266	7.41	7.84	7.51	7.73	
Ba, Barium (ppm)	882	97	799	964	867	897	
CaO, Calcium oxide (wt.%)	7.33	0.315	7.11	7.55	7.13	7.53	
Cd, Cadmium (ppm)	167	20	141	194	IND	IND	
Co, Cobalt (ppm)	42.5	6.9	36.7	48.2	41.2	43.7	
Cu, Copper (ppm)	458	39	426	489	443	472	
Fe, Iron (wt.%)	7.79	0.218	7.64	7.94	7.64	7.94	
MgO, Magnesium oxide (wt.%)	4.83	0.186	4.71	4.96	4.71	4.95	
Pb, Lead (wt.%)	3.66	0.114	3.58	3.73	3.59	3.73	
S, Sulphur (wt.%)	8.08	0.529	7.57	8.60	7.84	8.33	
SiO ₂ , Silicon dioxide (wt.%)	38.35	0.923	37.41	39.29	37.58	39.12	
Zn, Zinc (wt.%)	4.96	0.203	4.81	5.11	4.85	5.07	
4-Acid Digestion							
Ag, Silver (ppm)	57.0	3.04	55.3	58.7	55.5	58.5	
Al ₂ O ₃ , Aluminium(III) oxide (wt.%)	7.82	0.321	7.63	8.00	7.71	7.93	
As, Arsenic (ppm)	146	16	138	155	141	151	
CaO, Calcium oxide (wt.%)	6.89	0.359	6.65	7.13	6.72	7.06	
Cd, Cadmium (ppm)	155	10	150	161	151	160	
Co, Cobalt (ppm)	42.6	4.08	40.4	44.8	40.9	44.3	
Cu, Copper (ppm)	461	23	448	474	450	471	
Fe, Iron (wt.%)	7.73	0.324	7.56	7.90	7.58	7.87	
MgO, Magnesium oxide (wt.%)	4.76	0.240	4.62	4.90	4.67	4.85	
Pb, Lead (wt.%)	3.64	0.135	3.56	3.72	3.58	3.70	
S, Sulphur (wt.%)	7.93	0.472	7.54	8.32	7.64	8.22	
Zn, Zinc (wt.%)	4.98	0.107	4.92	5.05	4.87	5.09	
Aqua Regia Digestion							
Ag, Silver (ppm)	55.6	4.18	53.2	58.1	54.2	57.1	
Al ₂ O ₃ , Aluminium(III) oxide (wt.%)	1.84	0.19	1.70	1.97	1.79	1.88	
As, Arsenic (ppm)	143	15	135	152	139	147	
CaO, Calcium oxide (wt.%)	6.93	0.528	6.53	7.34	6.79	7.08	
Cd, Cadmium (ppm)	155	14	146	163	150	159	
Co, Cobalt (ppm)	40.6	3.24	38.5	42.7	39.0	42.2	
Cu, Copper (ppm)	478	30	460	495	470	486	
Fe, Iron (wt.%)	7.36	0.298	7.18	7.54	7.24	7.48	
MgO, Magnesium oxide (wt.%)	4.54	0.273	4.37	4.70	4.44	4.63	
Pb, Lead (wt.%)	3.60	0.128	3.53	3.68	3.53	3.68	
S, Sulphur (wt.%)	7.99	0.84	7.40	8.58	7.82	8.16	
Sb, Antimony (ppm)	40.6	7.5	36.6	44.6	38.8	42.5	
Zn, Zinc (wt.%)	4.86	0.243	4.72	5.00	4.75	4.97	
Infrared Combustion							
S, Sulphur (wt.%)	7.86	0.259	7.66	8.07	7.75	7.98	

^{*}except for Ba where two laboratories used pressed powder pellet with XRF. Please note: intervals may appear asymmetric due to rounding.



Table 2. Indicative Values for OREAS 132a.

Constituent Unit Value Constituent Unit Value Constituent Unit Value	52a.	IOI OILLAO I	values	le 2. Indicative	Tab		
Ag ppm 58.0 Mn ppm 2200 Ti ppm 1652 As ppm 144 Na ppm 1677 V ppm 38.4 Be ppm 3.40 P ppm 559 Y ppm 15.0 Cr ppm 120 Sb ppm 52 Zr ppm 15.0 K wt.% 3.30 Sc ppm 6.00 Dpm 84 LOI*000 wt.% 16.72 Sr ppm 54 Dpm 84 4-Acid Digestion La ppm 20.7 Sn ppm 1.98 Ba ppm 9.80 La ppm 20.7 Sn ppm 1.98 Ba ppm 9.80 La ppm 20.7 Sn ppm 1.98 Ba ppm 9.80 La ppm 20.7 Sn ppm 1.98 Ba <td< th=""><th>Constituent Unit</th><th>Value</th><th>Unit</th><th>Constituent</th><th>Value</th><th>Unit</th><th>Constituent</th></td<>	Constituent Unit	Value	Unit	Constituent	Value	Unit	Constituent
As ppm 144 Na ppm 1677 V ppm 38.4 Be ppm 3.40 P ppm 559 Y ppm 15.0 Cr ppm 120 Sb ppm 52 Zr ppm 84 K wt.% 3.30 Sc ppm 6.00 Wt.% 16.72 Sr ppm 54 B ppm 9.80 La ppm 35.7 Sr ppm 23.1 Be ppm 3.00 Lu ppb 200 Ta ppb 260 Ce ppm 42.0 Mn ppm 2000 Tb ppb 440 Cr ppm 21.1 Mo ppm 3.94 Te ppb 340 Cs ppm 2.85 Na ppm 1090 Th ppm 7.42 Dy ppm 1.86 Nb ppm 19.6 Ti ppm 13.78 Er ppm 1.32 Nd ppm 19.6 Ti ppm 6.7 Eu ppb 740 Ni ppm 19.6 Ti ppm 6.7 Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 1.8.4 P ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 2.60 Re ppb 1.260)	Fusion ICI
Be ppm 3.40 P ppm 559 Y ppm 15.0 Cr ppm 120 Sb ppm 52 Zr ppm 84 K wt.% 3.30 Sc ppm 6.00 2r ppm 84 4-Acid Digestion B ppm 9.80 La ppm 20.7 Sn ppm 1.98 Ba ppm < 900	Ti ppm	2200	ppm	Mn	58.0	ppm	Ag
Cr ppm 120 Sb ppm 52 Zr ppm 84 K wt.% 3.30 Sc ppm 6.00 Image: square process of square proces	V ppm	1677	ppm	Na	144	ppm	As
K wt.% 3.30 Sc ppm 6.00 LOI ¹⁰⁰⁰ wt.% 16.72 Sr ppm 54 4-Acid Digestion B ppm 9.80 La ppm 20.7 Sn ppm 1.98 Ba ppm < 900	Y ppm	559	ppm	Р	3.40	ppm	Be
LOI 1000 wt.% 16.72 Sr ppm 54	Zr ppm	52	ppm	Sb	120	ppm	Cr
4-Acid Digestion B ppm 9.80 La ppm 20.7 Sn ppm 1.98 Ba ppm < 900		6.00	ppm	Sc	3.30	wt.%	
4-Acid Digestion B ppm 9.80 La ppm 20.7 Sn ppm 1.98 Ba ppm < 900		54	ppm	Sr	16.72	wt.%	LOI ¹⁰⁰⁰
Ba ppm < 900						estion	
Be ppm 3.00 Lu ppb 200 Ta ppb 260 Ce ppm 42.0 Mn ppm 2000 Tb ppb 440 Cr ppm 21.1 Mo ppm 3.94 Te ppb 340 Cs ppm 2.85 Na ppm 1090 Th ppm 7.42 Dy ppm 1.86 Nb ppm 5.51 Ti ppm 1378 Er ppm 1.32 Nd ppm 19.6 Tl ppm 67 Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Re ppb 1 Y ppm 1	Sn ppm	20.7	ppm	La	9.80	ppm	В
Ce ppm 42.0 Mn ppm 2000 Tb ppb 440 Cr ppm 21.1 Mo ppm 3.94 Te ppb 340 Cs ppm 2.85 Na ppm 1090 Th ppm 7.42 Dy ppm 1.86 Nb ppm 5.51 Ti ppm 1378 Er ppm 1.32 Nd ppm 19.6 Tl ppm 67 Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppb 12	Sr ppm	35.7	ppm	Li	< 900	ppm	Ва
Cr ppm 21.1 Mo ppm 3.94 Te ppb 340 Cs ppm 2.85 Na ppm 1090 Th ppm 7.42 Dy ppm 1.86 Nb ppm 5.51 Ti ppm 1378 Er ppm 1.32 Nd ppm 19.6 Tl ppm 67 Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 12	Ta ppb	200	ppb	Lu	3.00	ppm	Be
Cs ppm 2.85 Na ppm 1090 Th ppm 7.42 Dy ppm 1.86 Nb ppm 5.51 Ti ppm 1378 Er ppm 1.32 Nd ppm 19.6 Tl ppm 67 Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	Tb ppb	2000	ppm	Mn	42.0	ppm	Ce
Dy ppm 1.86 Nb ppm 5.51 Ti ppm 1378 Er ppm 1.32 Nd ppm 19.6 TI ppm 67 Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	Te ppb	3.94	ppm	Мо	21.1	ppm	Cr
Er ppm 1.32 Nd ppm 19.6 TI ppm 67 Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	Th ppm	1090	ppm	Na	2.85	ppm	Cs
Eu ppb 740 Ni ppm 17.1 Tm ppb 200 Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	Ti ppm	5.51	ppm	Nb	1.86	ppm	Dy
Ga ppm 18.4 P ppm 495 U ppm 2.61 Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	TI ppm	19.6	ppm	Nd	1.32	ppm	Er
Gd ppm 3.10 Pr ppm 4.78 V ppm 32.9 Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	Tm ppb	17.1	ppm	Ni	740	ppb	Eu
Ge ppb 480 Rb ppm 96 W ppm 1.44 Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	U ppm	495	ppm	Р	18.4	ppm	Ga
Hf ppb 2360 Re ppb 1 Y ppm 11.2 Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	V ppm	4.78	ppm	Pr	3.10	ppm	Gd
Hg ppb 900 Sb ppm 49.0 Yb ppb 1260	W ppm	96	ppm	Rb	480	ppb	Ge
	Y ppm	1	ppb	Re	2360	ppb	Hf
Ho ppb 480 Sc ppm 6.30 Zr ppm 74	Yb ppb	49.0	ppm	Sb	900	ppb	Hg
	Zr ppm	6.30	ppm	Sc	480	ppb	Но
In ppm 0.54 Se ppm 2.38		2.38	ppm	Se	0.54	ppm	In
K wt.% 3.07 Sm ppm 3.74		3.74	ppm	Sm	3.07	wt.%	K
Aqua Regia Digestion					ion	a Digesti	Aqua Regi
Au ppb 0 K wt.% 0.629 Sn ppm 0.94	Sn ppm	0.629	wt.%	K	0	ppb	Au
B ppm 8.00 La ppm 19.9 Sr ppm 25.9	Sr ppm	19.9	ppm	La	8.00	ppm	В
Ba ppm < 250 Li ppm 25.6 Ta ppb < 50	Ta ppb	25.6	ppm	Li	< 250	ppm	Ва
Be ppm 1.34 Lu ppb 100 Tb ppb 340	Tb ppb	100	ppb	Lu	1.34	ppm	Ве
Ce ppm 37.4 Mn ppm 2388 Te ppb 76	Te ppb	2388	ppm	Mn	37.4	ppm	Ce
Cr ppm 15.4 Mo ppm 3.82 Th ppm 5.80	Th ppm	3.82	ppm	Мо	15.4	ppm	Cr
Cs ppm 1.70 Na ppm 197 Ti ppm 189	Ti ppm	197	ppm	Na	1.70	ppm	Cs
Dy ppm 1.99 Nb ppm 0.10 TI ppm 43.1	TI ppm	0.10	ppm	Nb	1.99	ppm	Dy
Er ppm 1.02 Nd ppm 16.3 Tm ppb 100	Tm ppb	16.3	ppm	Nd	1.02	ppm	Er
Eu ppb 680 Ni ppm 18.0 U ppm 1.62	U ppm	18.0	ppm	Ni	680	ppb	Eu
Ga ppm 4.69 P ppm 494 V ppm 14.6	V ppm	494	ppm	Р	4.69	ppm	Ga
Gd ppm 2.64 Pr ppm 4.30 W ppm 0.46	W ppm	4.30	ppm	Pr	2.64	ppm	Gd
Ge ppb 200 Rb ppm 46.7 Y ppm 8.00	Y ppm	46.7	ppm	Rb	200	ppb	Ge
Hf ppb 760 Re ppb 2 Yb ppb 920	Yb ppb	2	ppb	Re	760	ppb	Hf
Hg ppb 1051 Sc ppm 2.64 Zr ppm 27.4	Zr ppm	2.64	ppm	Sc	1051	ppb	Hg
Ho ppb 380 Se ppm 2.48		2.48	ppm	Se	380	ppb	Но
In ppm 0.56 Sm ppm 3.16 Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They							

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

INTRODUCTION

OREAS reference materials are intended to provide a low cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures.

SOURCE MATERIALS

OREAS 132a is one of eight pigeon paired CRM's prepared from zinc-lead mineralised material from Xstrata's Black Star and George Fisher orebodies located in Mt Isa in NW Queensland, Australia. OREAS 132a contains a 5.7% and 5.1% lower relative offset in Pb and Zn grades respectively, to OREAS 132b. The orebodies are sediment hosted 'SEDEX' Zn-Pb-Ag deposits located within the Urquart Shale Formation of the Mount Isa Group, a weakly metamorphosed, 5 km thick sequence composed predominantly of Mesoproterozoic carbonate siltstones, mudstones and shales. The Urquart Shale consists of a sequence of alternating pyrite-rich dolomitic siltstone and shale beds up to 1000 metres thick and was deposited in a lacustrine setting within an intracratonic rift basin. The orebodies lie within the upper 650m and are bounded by the Mount Isa fault on the west and by volcanic greenstones to the east. Comprising galena and sphalerite with pyrite and pyrrhotite, the lead-zinc-silver orebodies are concordant with carbonaceous dolomitic sediments and interfinger with the silica-dolomitic mass hosting copper. The CRM OREAS 132a was prepared from a blend of Black Star waste rock, Black Star ore and George Fisher ore.

COMMINUTION AND HOMOGENISATION PROCEDURES

The material constituting OREAS 132a was prepared in the following manner:

- drying to constant mass at 65°C;
- crushing and milling to 100% minus 30 microns;
- homogenisation and bagging into 20kg lots;
- packaging into 10g units sealed under nitrogen in laminated foil pouches.

ANALYTICAL PROGRAM

Fifteen commercial laboratories participated in the analytical program to certify Ag, Al₂O₃, As, Ba, CaO, Cd, Co, Cu, Fe, MgO, Pb, S, Sb, SiO₂ and Zn by a range of analytical methods. Tabulated results of all elements together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of lab means from the corrected mean of means (PDM³) are presented in the detailed certification data for this CRM (**OREAS 132a DataPack.xlsx**).

The intent of the certification program was to characterise the analytes by:

 fusion methods - sodium peroxide fusion or lithium borate fusion with ICP (except for Ba where two laboratories used pressed powder pellet with XRF);

- four acid (HF-HCI-HNO₃-HCIO₄) digest with ICP or AAS;
- · aqua regia digest with ICP or AAS;
- · Leco for sulphur only.

It is important to note that in the analytical industry there is no standardisation of the aqua regia digestion process. Aqua regia is a partial empirical digest and differences in recoveries for various analytes are commonplace. These are caused by variations in the digest conditions which can include the ratio of nitric to hydrochloric acids, acid strength, temperatures, leach times and secondary digestions. Recoveries for sulphide-hosted base metal sulphides approach total values, however, other analytes, in particular the lithophile elements, show greater sensitivity to method parameters. This can result in lack of consensus in an inter-laboratory certification program for these elements. The approach applied here is to report certified values in those instances where reasonable agreement exists amongst a majority of participating laboratories. The results of specific laboratories may differ significantly from the certified values, but will, nonetheless, be valid and reproducible in the context of the specifics of the aqua regia method in use. Users of this reference material should, therefore, be mindful of this limitation when applying the certified values in a quality control program.

For the round robin program a batch of five 25g vacuum-packed pulp samples was submitted to each of the participating laboratories for analysis. The five samples comprising each batch were scoop-split from a random selection of five of ten or more 400g master samples. The latter were taken at regular intervals during the bagging stage and immediately following homogenisation. Table 1 presents the 38 certified values together with their associated 1SD's, 95% confidence and tolerance limits and Table 2 shows 114 indicative values. Table 3 provides performance gate intervals for the certified values of each method group based on their pooled 1SD's.

STATISTICAL ANALYSIS

Certified Values, Confidence Limits, Standard Deviations and Tolerance Limits (Table 1) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration). For individual outliers within a laboratory batch the z-score test is used in combination with a second method that determines the per cent deviation of the individual value from the batch median. Outliers in general are selected on the basis of z-scores > 2.5 and with per cent deviations (i) > 3 and (ii) more than three times the average absolute per cent deviation for the batch. In certain instances statistician's prerogative has been employed in discriminating outliers. Each laboratory data set mean is tested for outlying status based on z-score discrimination and rejected if >2.5. After individual and laboratory data set (batch) outliers have been eliminated a non-iterative 3 standard deviation filter is applied, with those values lying outside this window also relegated to outlying status.

Certified Values are the means of accepted laboratory means after outlier filtering. Indicative (uncertified) values (Table 2) are provided where i) the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification; ii) inter-laboratory consensus is poor; or iii) a significant proportion of results are outlying.

95% Confidence Limits are inversely proportional to the number of participating laboratories and inter-laboratory agreement. It is a measure of the reliability of the certified value. A 95% confidence interval indicates a 95% probability that the true value of the

analyte under consideration lies between the upper and lower limits. 95% Confidence Limits should not be used as control limits for laboratory performance.

Standard Deviation values (1SDs) are reported in Table 1 and provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. The SD values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. OREAS reference materials have a level of homogeneity such that the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e. after removal of any individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e. the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include inter-lab bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.

Table 3 shows **Performance Gates** calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned. A second method utilises a 5% window calculated directly from the certified value. Standard deviation is also shown in relative per cent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5% window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5% method are too narrow.

Tolerance Limits (ISO Guide 3207) were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for Zn by 4-acid digestion, where 99% of the time (1- α =0.99) at least 95% of subsamples (ρ =0.95) will have concentrations lying between 4.87 and 5.09 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99% of the tolerance intervals so constructed would cover at least 95% of the total population, and 1% of the tolerance intervals would cover less than 95% of the total population (ISO Guide 35).

Table 3. Performance Gates for OREAS 132a.

Table 3. Performance Gates for OREAS 132a.											
Constituent	Certified		Absolute	Standard	Deviations	8	Relative	Standard D	eviations	5% w	indow
Constituent	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Fusion ICP*											
Al ₂ O ₃ , wt.%	7.62	0.266	7.09	8.15	6.82	8.42	3.49%	6.98%	10.47%	7.24	8.00
Ba, ppm	882	97	688	1075	592	1172	10.96%	21.92%	32.88%	838	926
CaO, wt.%	7.33	0.315	6.70	7.96	6.38	8.27	4.30%	8.60%	12.90%	6.96	7.70
Cd, ppm	167	20	128	207	108	227	11.85%	23.69%	35.54%	159	176
Co, ppm	42.5	6.9	28.6	56.3	21.6	63.3	16.35%	32.69%	49.04%	40.3	44.6
Cu, ppm	458	39	380	536	341	575	8.51%	17.02%	25.54%	435	481
Fe, wt.%	7.79	0.218	7.36	8.23	7.14	8.44	2.79%	5.58%	8.38%	7.40	8.18
MgO, wt.%	4.83	0.186	4.46	5.20	4.28	5.39	3.85%	7.69%	11.54%	4.59	5.07
Pb, wt.%	3.66	0.114	3.43	3.89	3.32	4.00	3.12%	6.23%	9.35%	3.48	3.84
S, wt.%	8.08	0.529	7.03	9.14	6.50	9.67	6.54%	13.08%	19.62%	7.68	8.49
SiO ₂ , wt.%	38.35	0.923	36.50	40.20	35.58	41.12	2.41%	4.81%	7.22%	36.43	40.27
Zn, wt.%	4.96	0.203	4.55	5.36	4.35	5.57	4.08%	8.17%	12.25%	4.71	5.21
4-Acid Digest	ion										
Ag, ppm	57.0	3.04	50.9	63.1	47.9	66.1	5.33%	10.67%	16.00%	54.2	59.9
Al ₂ O ₃ , wt.%	7.82	0.321	7.17	8.46	6.85	8.78	4.11%	8.22%	12.33%	7.43	8.21
As, ppm	146	16	114	179	98	195	11.11%	22.21%	33.32%	139	154
CaO, wt.%	6.89	0.359	6.17	7.61	5.81	7.97	5.21%	10.42%	15.63%	6.55	7.24
Cd, ppm	155	10	135	176	124	187	6.68%	13.36%	20.04%	148	163
Co, ppm	42.6	4.08	34.5	50.8	30.4	54.9	9.57%	19.14%	28.72%	40.5	44.7
Cu, ppm	461	23	414	507	391	530	5.00%	10.01%	15.01%	438	484
Fe, wt.%	7.73	0.324	7.08	8.38	6.76	8.70	4.20%	8.39%	12.59%	7.34	8.11
MgO, wt.%	4.76	0.240	4.28	5.24	4.04	5.48	5.05%	10.09%	15.14%	4.52	5.00
Pb, wt.%	3.64	0.135	3.37	3.91	3.24	4.05	3.70%	7.40%	11.11%	3.46	3.82
S, wt.%	7.93	0.472	6.98	8.87	6.51	9.35	5.96%	11.91%	17.87%	7.53	8.32
Zn, wt.%	4.98	0.107	4.77	5.20	4.66	5.30	2.15%	4.29%	6.44%	4.73	5.23
Aqua Regia D	igestion										
Ag, ppm	55.6	4.18	47.3	64.0	43.1	68.2	7.51%	15.03%	22.54%	52.9	58.4
Al_2O_3 , wt.%	1.84	0.19	1.45	2.22	1.26	2.41	10.37%	20.75%	31.12%	1.74	1.93
As, ppm	143	15	114	173	99	188	10.37%	20.75%	31.12%	136	151
CaO, wt.%	6.93	0.528	5.88	7.99	5.35	8.52	7.62%	15.23%	22.85%	6.59	7.28
Cd, ppm	155	14	127	183	113	197	9.00%	18.00%	27.00%	147	163
Co, ppm	40.6	3.24	34.1	47.1	30.9	50.3	7.97%	15.95%	23.92%	38.6	42.6
Cu, ppm	478	30	418	538	388	567	6.25%	12.50%	18.75%	454	502
Fe, wt.%	7.36	0.298	6.76	7.96	6.46	8.25	4.05%	8.11%	12.16%	6.99	7.73
MgO, wt.%	4.54	0.273	3.99	5.08	3.72	5.35	6.01%	12.02%	18.04%	4.31	4.76
Pb, wt.%	3.60	0.128	3.35	3.86	3.22	3.99	3.55%	7.10%	10.64%	3.42	3.78
S, wt.%	7.99	0.84	6.31	9.66	5.48	10.50	10.48%	20.96%	31.45%	7.59	8.39
Sb, ppm	40.6	7.5	25.7	55.5	18.3	63.0	18.33%	36.67%	55.00%	38.6	42.7
Zn, wt.%	4.86	0.243	4.38	5.35	4.13	5.59	4.99%	9.98%	14.98%	4.62	5.11
Infrared Com	bustion										
S, wt.%	7.86	0.259	7.35	8.38	7.09	8.64	3.30%	6.60%	9.90%	7.47	8.26
		horatories									

^{*}except for Ba where two laboratories used pressed powder pellet with XRF.

Note: intervals may appear asymmetric due to rounding.



Based on the statistical analysis of the results of the inter-laboratory certification program it can be concluded that OREAS 132a is fit-for-purpose as a certified reference material (see 'Intended Use' below).

PARTICIPATING LABORATORIES

- 1. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
- 2. Actlabs, Ancaster, Ontario, Canada
- 3. ALS, Brisbane, QLD, Australia
- 4. ALS, Johannesburg, South Africa
- 5. ALS, Perth, WA, Australia
- 6. ALS, Vancouver, BC, Canada
- 7. Bureau Veritas Geoanalytical, Adelaide, SA, Australia
- 8. Bureau Veritas Amdel Laboratories, Perth, WA, Australia
- 9. Intertek Genalysis, Perth, WA, Australia
- 10. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
- 11. Intertek Testing Services, Cupang, Muntinlupa, Philippines
- 12. SGS Australia Mineral Services, Perth, WA, Australia
- 13. SGS Lakefield Research Ltd, Lakefield, Ontario, Canada
- 14. SGS Mineral Services, Townsville, QLD, Australia
- 15. Bureau Veritas Geoanalytical, Perth, WA, Australia

PREPARER AND SUPPLIER OF THE REFERENCE MATERIAL

Reference material OREAS 132a has been prepared, certified and is supplied by:

ORE Research & Exploration Pty Ltd

Tel: +613-9729 0333
37A Hosie Street

Fax: +613-9729 8338
Bayswater North VIC 3153

Web: www.ore.com.au
AUSTRALIA

Email: info@ore.com.au

It is available in 10g units sealed under nitrogen in laminated foil pouches.

INTENDED USE

OREAS 132a is intended for the following uses:

- for the monitoring of laboratory performance in the analysis of analytes reported in Table 1 in geological samples;
- for the verification of analytical methods for analytes reported in Table 1;
- for the calibration of instruments used in the determination of the concentration of analytes reported in Table 1.

STABILITY AND STORAGE INSTRUCTIONS

OREAS 132a has been prepared from a blend of sulphide-bearing Black Star waste, Black Star ore and George Fisher ore. To prolong its shelf life it has been packaged under nitrogen in robust foil laminate pouches. It is considered to have long-term stability under normal storage conditions. Its stability will be monitored at regular intervals and purchasers notified if any changes are observed.

INSTRUCTIONS FOR CORRECT USE

The certified values for OREAS 132a refer to the concentration level in its packaged state. It should not be dried prior to weighing and analysis.

TRACEABILITY

The analytical samples were selected in a manner to represent the entire batch of prepared CRM. This 'representivity' was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results that underlie the consensus values. Each analytical data set has been validated by its assayer through the inclusion of internal reference materials and QC checks during analysis. The laboratories were chosen on the basis of their competence (from past performance in inter-laboratory programs) for a particular analytical method, analyte, or analyte suite, and sample matrix. Most of these laboratories have and maintain ISO 17025 accreditation. The certified and non-certified (indicative) values presented in this report are calculated from the means of accepted data following robust statistical treatment as detailed in this report.

QMS ACCREDITED

ORE Pty Ltd is accredited to ISO 9001:2008 by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.





HANDLING INSTRUCTIONS

Fine powders pose a risk to eyes and lungs and therefore standard precautions such as the use of safety glasses and dust masks are advised.

LEGAL NOTICE

Ore Research & Exploration Pty Ltd has prepared and statistically evaluated the property values of this reference material to the best of its ability. The Purchaser by receipt hereof releases and indemnifies Ore Research & Exploration Pty Ltd from and against all liability and costs arising from the use of this material and information.

CERTIFYING OFFICER

Sp

Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager - ORE P/L

Date of certification: March 14, 2008

First revision: April 11, 2016

Reasons: i) The Standard Deviations (SD's) were revised to bring them into line with the method used for all other OREAS CRMs (pooled SD method). The original certification used a different method (involving standardising the laboratory means) that generated SD's that were overly constrained for practical use; ii) Indicative values have been added (see Table 2).

REFERENCES

ISO Guide 30 (1992), Terms and definitions used in connection with reference materials.

ISO Guide 31 (2000), Reference materials – Contents of certificates and labels.

ISO Guide 3207 (1975), Statistical interpretation of data - Determination of a statistical tolerance interval.

ISO Guide 35 (2006), Certification of reference materials - General and statistical principals.